



Dart Aerospace Ltd.
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D3407-041
Job Sheet 184277



Part No: D3407-041

Job Qty: 10 ea

Part Name: Tow Ring



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/4/18

Job Tracking No:

Due Date: 11/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP Rev:A 05.10.14 New issue KJ/EC IPP Rev:B 08-09-09 revE as per dwg DD verified by:EC IPP REV:F 17.11.02 AS PER DWG REV.G DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	11/8/18	11/8/18	0.00	0.00	Start Up Large Fab-1		DYC 18-11-08
100	Large Fab	10 pcs	11/8/18	11/8/18	0.00	2.19	Large Fab 1		DYC 18-11-08
110	QC	10 pcs	11/8/18	11/8/18	0.00	0.00	QC9		CL
120	QC	10 pcs	11/8/18	11/8/18	0.00	0.00	QC5		CL
130	Powdercoat	10 pcs	11/8/18	11/8/18	0.00	0.38	Powdercoat2		CL
140	QC	10 pcs	11/8/18	11/8/18	0.00	0.00	QC3		CL
150	Packaging	10 pcs	11/8/18	11/8/18	0.00	0.00	Packaging3-1		CL
160	QC21-SA	10 Ea	11/8/18	11/8/18	0.00	0.00	QC21		NOV 14 2018

Part Op 100 - Weld D3407-1/-5 using welding rod TIG174 as per Dwg D3407 & QSI 004 A/R TIG174 ROD

Descriptions: Batch: M102576

130 - **Mask Threaded Section** START TIME: 10:45 OVEN TEMPERATURE: 400 FINISH TIME: 11:15

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3407-1	Stem	10 Ea (1 ea)	90-Start up Operation	5125545
D3407-5	Ring	10 Ea (1 ea)	90-Start up Operation	5112813 (17) 5068812 (1)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3407-1	10	18	0
	D3407-5	10	37	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE

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Container No: S126120



Part: D3407-041

Job No: 184277

Serial No/Batch: S126120

Revision: G

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/08/18

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